# Submount with AuSn Solder

AuSn Solder is easy to handle and does not need to be prepared separately. Cu/Mo multi-layer substrate has a thermal conductivity higher than CuW and CuMo. Graphite + Cu substrate has an ultra-high thermal conductivity property.

### **Features**

- High bonding strength
- Customizable Au/Sn ratio and layer thickness
- Customizable metallized layer
- Pattern coating is available
- Selectable base material



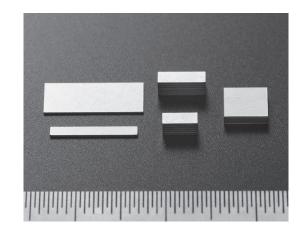
Heat-sink for high-power LD modules

## **Specification Example**

Dimensions (mm): A=1.50, B=10.00, C=0.25

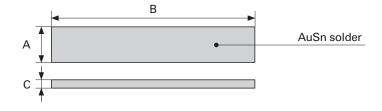
Ratio Au : Sn=78:22 (wt%)

AuSn thickness 5µm



### **Base Material**

CuW, CuMo, Cu/Mo multi-layer substrate, Graphite+Cu, Graphite, Diamond, Cu-AlN-Cu, others



### **Base Material Properties**

Substrate	Material Ratio	Thermal conductivity (W/m·K)		CTE (×10⁻6/°C)
		Z-direction	XY-direction	CIE (XIO %/ C)
CuW	W 90wt%	174	174	6.4
	W 80wt%	206	206	8.3
CuMo	Mo 85wt%	130	130	6.6
	Mo 65wt%	207	207	8.0
	Mo 40wt%*1	230	220	6.6
Cu/Mo multi-layer	Mo 20wt%	291	334	7.4
substrate	Mo 10wt%	335	369	11.8
	Mo 5wt%	362	381	14.8
Graphite+Cu*2		50	800	4.0-8.0

<sup>\*1</sup> Cu/Mo multi-layer substrate (Mo 40wt%) has a higher thermal conductivity than CuW and CuMo with the same CTE.

<sup>\* 2</sup> Graphite+Cu has CTE fitting with LD chip and ultra-high thermal conductivity (800 W/m·K).